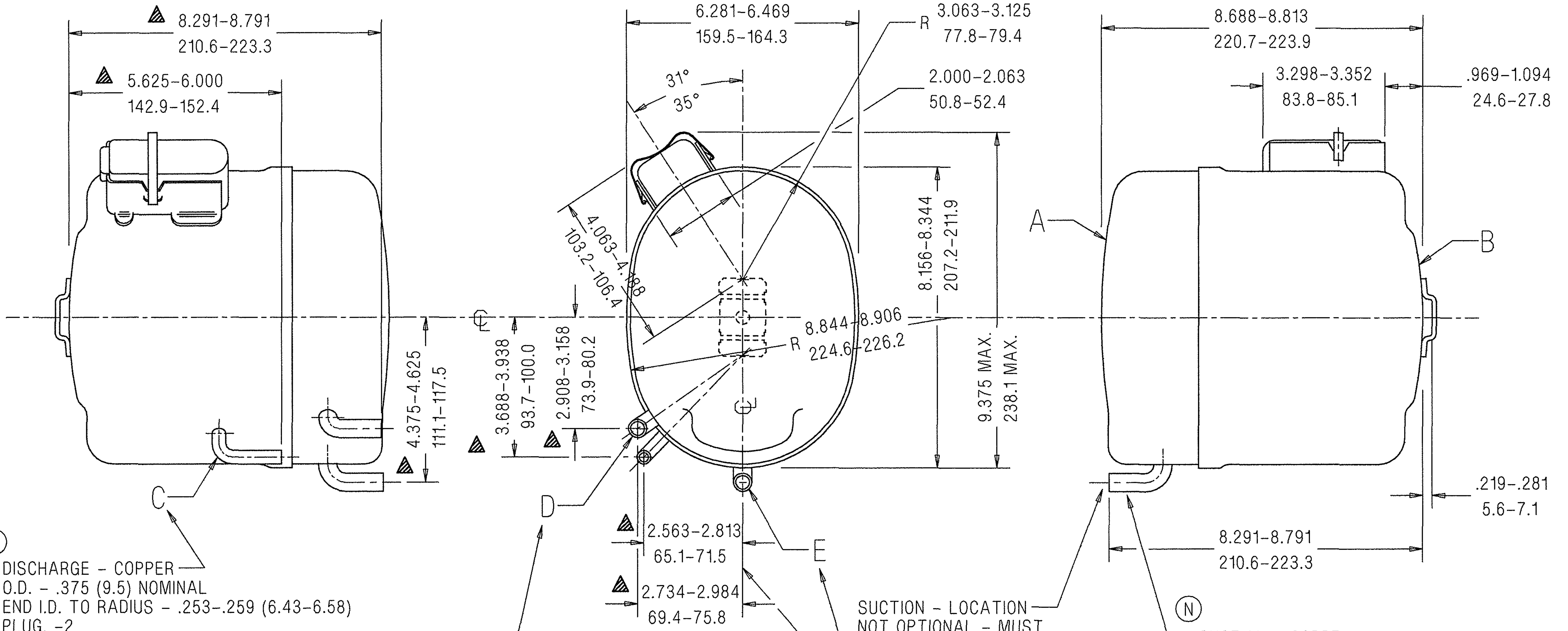
PART NO.
DCAK009



Ⓝ
▲ DISCHARGE - COPPER
O.D. - .375 (9.5) NOMINAL
END I.D. TO RADIUS - .253-.259 (6.43-6.58)
PLUG, -2
HAND FORM

Ⓝ ▲
MUST USE ONLY AS PROCESS - COPPER
O.D. - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
x .865 (22.0) MIN.
PLUG, -4

THIS TUBE MUST BE
ON ℄ AS SHOWN
WITHIN .125

SUCTION - LOCATION
NOT OPTIONAL - MUST
USE ONLY AS SUCTION

Ⓝ
SUCTION - COPPER
▲ O.D. - .500 (12.7) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
x .865 (22.0) MIN.
PLUG, -4

NOTE !

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

DIMENSIONING = INCHES / MILLIMETERS OR INCHES - (MILLIMETERS)

AK

Q.A. SYMBOLS
✶ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

MANUFACTURING NOTES !

1. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

A	32103-3
B	HA-588-2
C	34525
D	34439
E	34439

LT	LC	CHANGE	DATE
N	8C 7C 3C	#234874 REVISED TUBE TOLERANCES	N.L.D. 9-11-96
M	—	REDRAWN - NO CHANGE #212377	HB 5-20-87

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DIS.CODE
340

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

NAME SALES COMPRESSOR				
DWN. BRODERICK 5-20-87	CK. McCOUGHEY 9-13-96	APR. BLONDEN	SCALE 1/2"=1"	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN				PART NO. DCAK009
MATERIAL				
INTERNAL USE ONLY UGIIDISK5:[NDANIELS]AK-DCAK009☐N-C.PRT				